

## SILICA GEL-ASSISTED TWO-PHASE AZO-COUPLING REACTIONS

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Commercially available wet silica gel facilitated the solid-liquid two-phase reactions of p-nitrobenzenediazonium tetrafluoroborate with aromatic amines to afford the corresponding azo-products in excellent yields. The silica gel could be recovered for reuse. The dependence of the yields on amounts of water impregnated on silica gel was discussed.

In recent years, considerable attention has been given to phase transfer catalysts improving two-phase acid-catalyses or electrophilic reactions.<sup>1)</sup> Ellwood and Griffiths have reported for the first time that an azo-coupling reaction is promoted by sodium dodecylbenzenesulfonate (SDBS) acting as a phase transfer catalyst for the diazonium cation.<sup>2)</sup> However, such surfactant as SDBS has been acknowledged to have a common disadvantage: the isolation of products and reuse of these catalysts are particularly difficult due to their strong tendency to emulsify the reaction mixture. More recently, Kobayashi and the coworkers have reported that tetrakis[3,5-di(F-methyl)phenyl]borate is an efficient phase transfer catalyst for the azo-coupling reaction.<sup>3)</sup> Although this system seems to be quite promising without emulsification, the catalyst is not commonly available. In order to overcome the drawback of these processes, we have made a search for catalysts of insoluble type. This report describes the successful use of silica gel as a diazonium salt activator for a solid-liquid interfacial azo-coupling reaction. Silica gel itself has an apparent advantage for the simplicity of its handling and recycling, and thus is of current widespread interest as catalysts or supports.<sup>4)</sup> Activation by solid supports has been offered as an attractive alternative to phase transfer catalyst in organic synthesis.

A typical reaction procedure is as follows: To a solution of aromatic amine (2 mmol) in 50 ml of  $\text{CH}_2\text{Cl}_2$  solid p-nitrobenzenediazonium tetrafluoroborate (1 mmol) and silica gel<sup>5)</sup> were added. Reactions were allowed to proceed at 3°C under constant stirring. After the reaction was completed, the mixture was filtered to remove the silica gel. The preparative TLC separation of the filtrate afforded the azo product. The results thus obtained are summarized in Table 1. For comparison, the reaction with SDBS in a  $\text{CH}_2\text{Cl}_2$ - $\text{H}_2\text{O}$  system was duplicated according to the procedure of Ellwood and Griffiths, and these results are given in Table 2.

Table 1. Yields of azo products for the reaction of p-nitrobenzenediazonium tetrafluoroborate<sup>a)</sup> in the presence of silica gel at 3°C

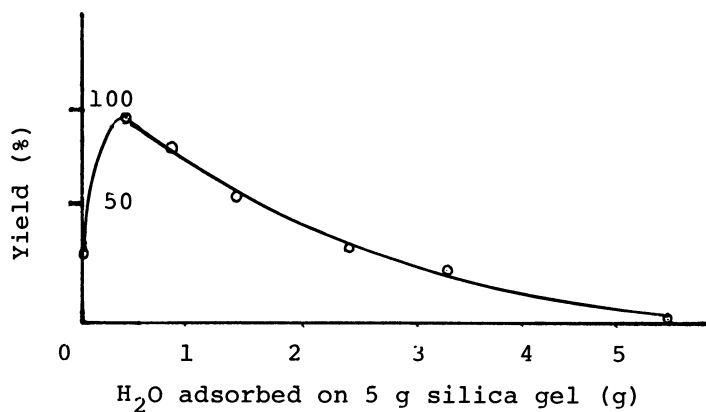
Substrate <sup>b)</sup>	Silica gel, <sup>5)</sup> g	$\text{H}_2\text{O}$ added, <sup>c)</sup> g	Solvent <sup>d)</sup>	Reaction time, d	Isolated yield, %
N-Et-carbazole	0		H	2	0
	5		H	2	20.6
	0		B	2	0
	5		B	2	33.4
	0		C	2	7.0
	1		C	1	39.2
	2.5		C	1	54.5
	5		C	1	91.3
	5 (reused)		C	1	93.6
	10		C	1	95.4
	5 <sup>e)</sup>	-0.28	C	1	34.6
	5	+0.40	C	1	85.0
	5	+0.90	C	1	65.3
	5	+2.3	C	1	35.1
5	+3.0	C	1	25.0	
5	+5.0	C	1	2.3	
N,N-di-Me-aniline	10		C	1	79.7
Phenol	10		C	1	84.7

a) 1 mmol. b) 2 mmol. c) Unless otherwise noted, silica gel was a commercially available one and contained 4% of  $\text{H}_2\text{O}$ . d) H: hexane; B: benzene; C:  $\text{CH}_2\text{Cl}_2$ .

e) Prepared by stripping  $\text{H}_2\text{O}$  under a vacuum of 1 mmHg at 100°C for 1 h.

Several points are worth noting from Table 1. The first and interesting observation is that the reaction using silica gel is less sensitive to changing reaction medium than that of the corresponding liquid-liquid surfactant-catalyzed reaction (Table 2), undoubtedly suggesting that the reaction has occurred at solvent-silica gel interfaces. Thus, the azo-coupling can be carried out in non-polar solvents such as benzene and even in hexane. On the other hand, the use of polar solvents, for example, acetone and acetonitrile results in formation of a complicated reaction mixture and hence remarkable low yields of the azo product. Second, the yields increase as the used amounts of silica gel (containing 4% H<sub>2</sub>O) are increased, the best yield (> 95% of isolated yield) being obtained on use of 10 g of silica gel after 24 h.<sup>6)</sup> Third, the dependence of the yields on amounts of impregnated H<sub>2</sub>O is quite important; when dried silica gel which was considered to have no physically adsorbed H<sub>2</sub>O was employed,<sup>7)</sup> the yield was reduced to only 35%. As limited amounts of H<sub>2</sub>O was added, the yield was increased up to a maximum at which the H<sub>2</sub>O quantity was 4% by weight, beyond which addition of further H<sub>2</sub>O decreased the activity, and too high H<sub>2</sub>O concentration (>100%) completely deactivated the catalyst. The feature is illustrated in Fig. 1.

Fig. 1. Effect of amounts of H<sub>2</sub>O on the yield

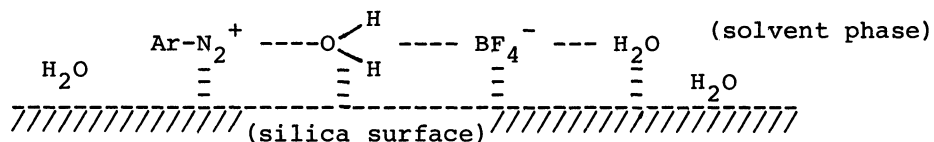


The important role of small but finite amounts of H<sub>2</sub>O in solid-liquid phase transfer processes has been well documented by several workers:<sup>8)</sup> small amounts of H<sub>2</sub>O solubilizes an inorganic salt at silica surfaces, and thereby facilitates the PTC reactions. In contrast, addition of a large amount of H<sub>2</sub>O floods the surfaces to form a thick H<sub>2</sub>O layer, leading to the decreased reactivity. Accordingly, the azo-coupling is visualized as taking place at organic solvent-adsorbed H<sub>2</sub>O interfaces, as illustrated in Fig. 2. The H<sub>2</sub>O makes the salt compatible or come in contact with the organic phase, and activates the diazonium cation.

In conclusion, this study demonstrates an advantageous utilization of silica gel as an alternative to organic phase transfer catalysts for activating a diazonium

cation. A small but finite amount of water adsorbed on silica surfaces affects profoundly its activity. Extension of these studies to other electrophilic reactions is under current investigation in these laboratories.

Fig. 2.

Table 2. Azo-coupling of N-ethylcarbazole<sup>a)</sup> in organic solvent-H<sub>2</sub>O at 3°C

Catalyst	Solvent <sup>c)</sup>	Reaction time, d	Isolated yield, %
none	C-W	1	0
SDBS <sup>b)</sup>	C-W	1	8.8
	C-W	2	22.9
	C-W	7	54.3
	H-W	2	0
	B-W	2	1.6

a) N-Ethylcarbazole, 2 mmol; p-nitrobenzenediazonium tetrafluoroborate, 1 mmol.

b) 0.2 mmol. c) 1:1; 50 ml; C: CH<sub>2</sub>Cl<sub>2</sub>; H: hexane; W: H<sub>2</sub>O.

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